

Page 1
PopDs

Line A

When placing this stencil, line up this vertical to **LINE6**

2

When placing this stencil, line up this vertical to **LINE6** left edge of FFB

2

When placing this stencil, line up this vertical to **LINE6** right edge of FFA

2

Line B

Cut out all this dark grey

Cut around stub

Lid Front

Top of Case

LEFT SIDE

This section between FFA and Line 6 is called the Lid Flap

4

5

4

3

SIDE FLAPS

4

3

RIGHT SIDE

Top of Case

Lid Front

This section between FF1 and Line 6 is called the Lid Flap

4

3

RIGHT SIDE

Top of Case

Lid Front

Cut out all this dark grey

Cut around stub

LINE4

Back

Bottom

PopDs

LINE4

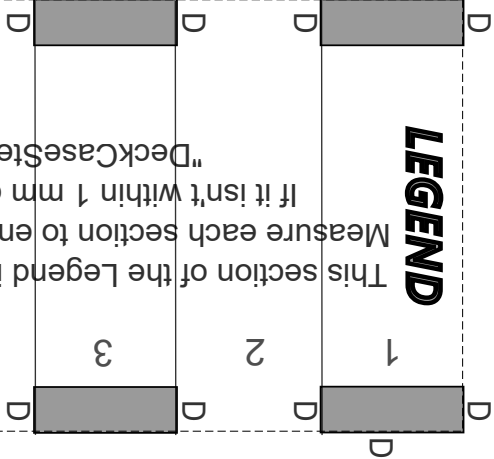
Back

Bottom

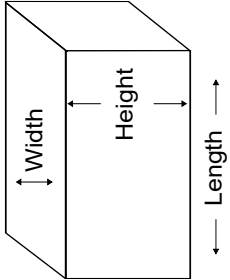
LINE1

This section of the Legend is 4 - 9/16" (116 mm long)
Measure each section to ensure stencil size accuracy.
If it isn't within 1 mm or 1/16", refer to the
"DeckCaseStencil" manual.

LEGEND



This stencil is designed
to be used with
packaging having
these dimensions



Make sure stencil
is on FF2 when
starting the draw

Make sure stencil
is on FF2 when
starting the draw

Length

Width

Height

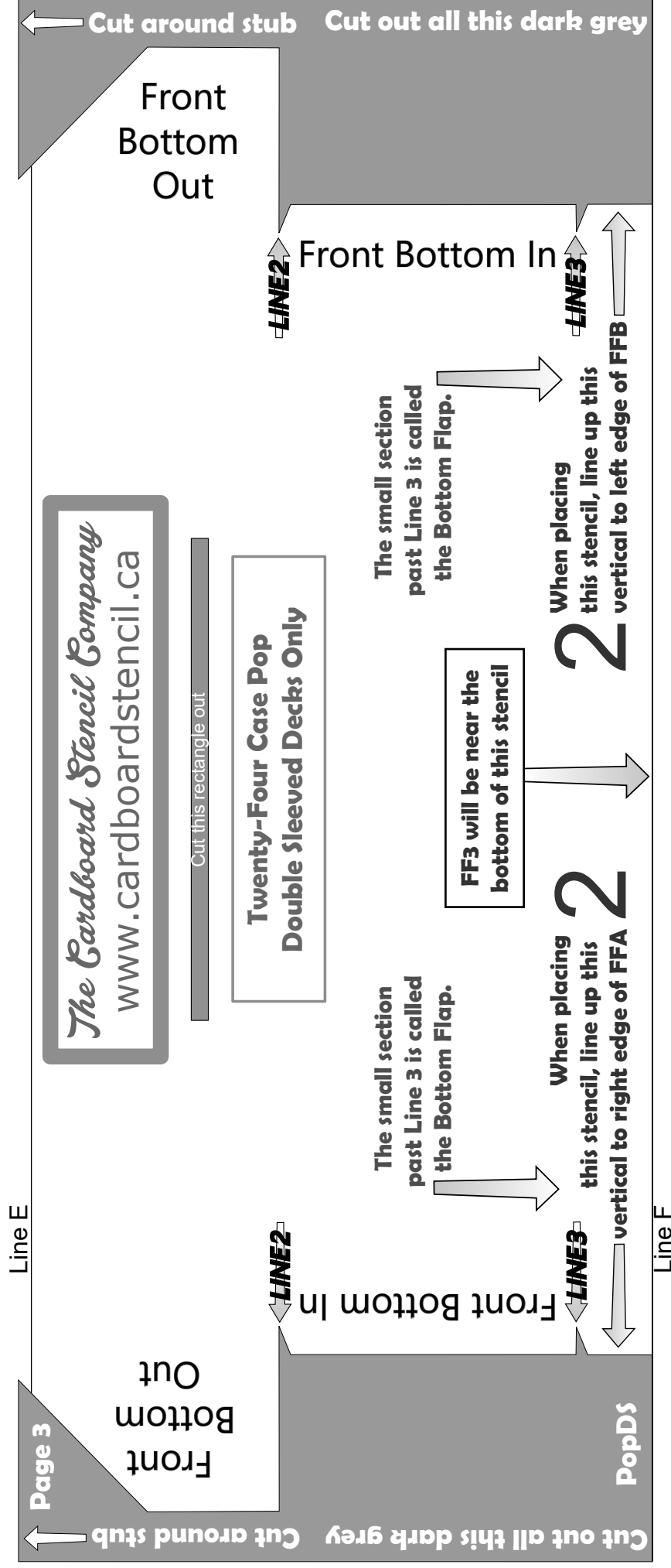
24 can case of pop	265 mm (10 - 3/8")	198 mm (7 - 3/4")	246 mm (9 - 3/4")
30 can case of beer	332 mm (13 - 1/16")	198 mm (7 - 3/4")	246 mm (9 - 3/4")
36 can case of beer	395 mm (15 - 5/8")	198 mm (7 - 3/4")	246 mm (9 - 3/4")

Outside

Bottom

2

1



11. The left side of each page is numbered for your reference. Follow the instructions at the top of **page #1** first.
12. Grab **page #2** and fit it in between **FF2** and **FF3**. Both sides should be touching the inner sides of the factory folds. The inner edges of the the darker grey sections will fit inside both vertical factory folds. Once you see how you can get the page to fit as suggested, grab your glue stick, glue the back side of it, and stick it evenly in place between all four factory folds.
13. Grab **page #1** and place it down above **page #2** without any glue yet. The two stubs should sit on top of factory fold #2 and rest against the top of **page #2**. The "**Legend**" box and "**Side Flaps**" boxes should line up with each other. So should the dark grey sections. If they don't, try placing it on the other side of **page #2**. Lining the two stubs up against the top of **page #2** correctly is the most important part of this step. Once you understand how this will look, flip **page #1** over, glue it and put into place. Once again, using your hands, make sure the entire piece is flattened out with no wrinkles or un-glued sections.
14. Repeat **step #13** with **page #3**.
15. Cut off all of the paperboard along Lines A and F.
16. Cut out the dark greyed areas along both sides of the stencil. Take your time and do this accurately. For the areas that are too small to get with the scissors, use your utility knife. Just make sure that you have a cutting board underneath when cutting with the knife.
17. Inside the "**Legend**" and "**Side Flaps**" boxes are several dark grey rectangles and triangles. Carefully cut them out with your utility knife. Don't forget the one near the company name; you will use that to secure the other end when closing it.
18. Congratulations, your deck case stencil is now complete!
Understand that every line, arrow, number, triangle and rectangle serves a purpose; which will be explained in the next document "**DeckCaseBuilderInstructions**."