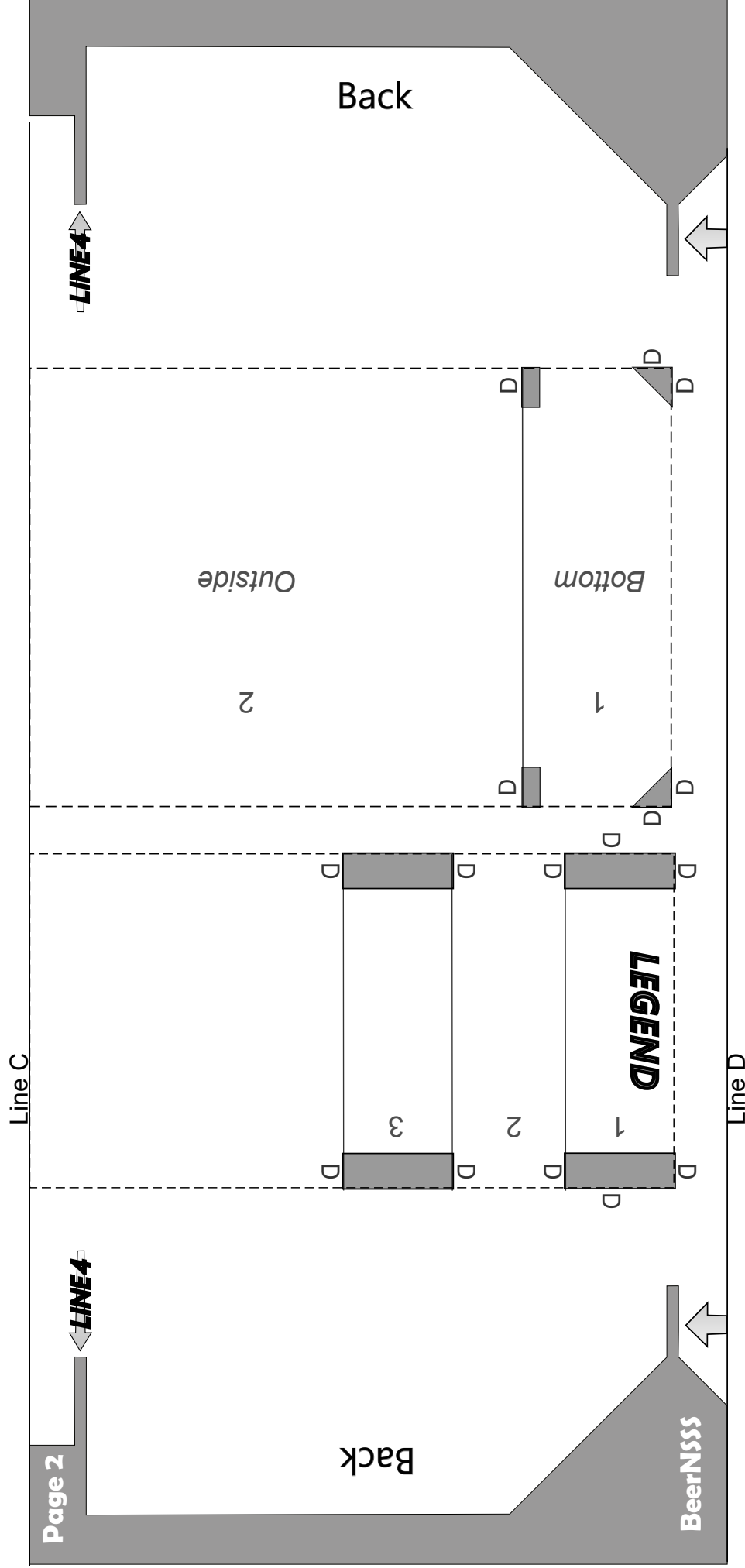


11. The left side of each page is numbered for your reference. Follow the instructions at the bottom of **page #3** first.
12. Grab **page #2** and fit it in between **FF2** and **FF3**. Both sides should be touching the inner sides of the factory folds. The inner edges of the the darker grey sections will fit inside both vertical factory folds. Once you see how you can get the page to fit as suggested, grab your glue stick, glue the back side of it, and stick it evenly in place between all four factory folds.
13. Grab **page #1** and place it down above **page #2** without any glue yet. The two stubs should sit on top of factory fold #2 and rest against the top of **page #2**. The **"Legend"** box and **"Side Flaps"** boxes should line up with each other. So should the dark grey sections. If they don't, try placing it on the other side of **page #2**. Lining the two stubs up against the top of **page #2** correctly is the most important part of this step. Once you understand how this will look, flip **page #1** over, glue it and put into place. Once again, using your hands, make sure the entire piece is flattened out with no wrinkles or un-glued sections.
14. Repeat **step #13** with **page #3**.
15. Cut off all of the paperboard along Lines A and F.
16. Cut out the dark greyed areas along both sides of the stencil. Take your time and do this accurately. For the areas that are too small to get with the scissors, use your utility knife. Just make sure that you have a cutting board underneath when cutting with the knife.
17. Inside the **"Legend"** and **"Side Flaps"** boxes are several dark grey rectangles and triangles. Carefully cut them out with your utility knife. Don't forget the one near the company name; you will use that to secure the other end when closing it.
18. Congratulations, your deck case stencil is now complete!
Understand that every line, arrow, number, triangle and rectangle serves a purpose; which will be explained in the next document **"DeckCaseBuilderInstructions."**

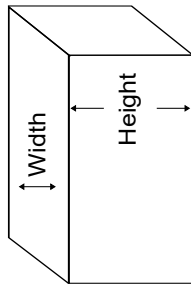


Cut out all this dark grey Cut around stub

Bottom

Make sure stencil is on FF2 when starting the draw

This stencil is designed to be used with packaging having these dimensions



1

	Length	Width	Height
20 can case of pop	264 mm (10 - 1/2")	122 mm (4 - 13/16")	266 mm (10 - 7/16")
24 can case of beer	332 mm (13 - 1/16")	122 mm (4 - 13/16")	266 mm (10 - 7/16")

LINE1

Cut this rectangle out

The Cardboard Stencil Company
www.cardboardstencil.ca

**Twenty-Four Case Beer
Non & Single Sleeved Decks Only**

Front
Bottom
Out

FF3

Front Bottom In

LINE2

The small section past Line 2 is called the Bottom Flap.

When placing this stencil, line up this vertical to right edge of FFA

2

FF3 will be near the bottom of this stencil

When placing this stencil, line up this vertical to left edge of FFB

2

The small section past Line 2 is called the Bottom Flap.

Front Bottom In

LINE2

Front
Bottom
Out

Bottom

Make sure stencil is on FF2 when starting the draw

Cut around stub Cut out all this dark grey

BeerNsss

There are six labelled lines that run across these three pages. Cut off the text above Line C and below Line F. Lines B and E each have two stubs, one on each end. Accurately cut around them and along the lines across the entire pages. Cut straight across the page along lines C and D. Do not cut off the dark greyed areas until asked to do so.